

DENIER	NO. OF FILAMENT	LUSTER
30	24	SD WIL
50	36	SD SET
	36, 72, 96, 144	SD WIL
	48, 72, 96	SD SIL
	72	FD WIL
60	144	SD SIL
70	192	SD WIL
75	24, 36, 72	SD SET
	36	BR-TL SET, BK SET, BK SIL, BK WLY, SD WLY, FD SET
	36,72	BR-TL WIL,FD WIL
	36, 72, 108, 144	SD SIL
	36/2, 36, 48, 72, 72/2, 108, 144/2, 144	SD WIL
	72/2, 108/2	FD WIL
90	36	SD SET
100	24, 36	SD SET
	36	BR-TL SET, BK-SET, BK SIL, BK WLY, SD WLY, FD SET
	36, 48	BR-TL WIL
	36, 96, 144	SD SIL
	36, 48, 96, 144, 192	SD WIL
135	108	SD WIL, FD WIL
140	84, 120	SCD WIL
150	36, 48/2, 48	BK WLY
	36, 48, 72	BK SET
	36, 48/2, 48, 96	BK SIL
	36, 48, 72, 96	SD SET
	36, 48, 72, 96, 144, 216, 288	SD SIL
	36, 48/2, 48, 72/2, 96, 144/2, 144, 216, 288/4, 288/2, 288	SD WIL
	48, 96	BR-TL SET
	48	BR-TL SIL, SD-TL SIL, BK WIL, SD WLY, FD SET, FD SIL
	48/2, 48, 216	BR-TL WIL
	48/2, 144	FD WIL
160	48/2	BK WIL
	36	SD SIL
164	144	SD SIL, SD WIL
	48	SD-TL SIL
170	108	SCD WIL

175	72, 108, 180	SD WIL
180	288	SD WIL
195	108	SD WIL
200	48, 96	SD SET
	72	SD WIL
	96	BR-TL SET, BR-TL WIL
220	72	BK SIL, SD SIL
225	72	SD SIL
300	48, 72, 96	SD WIL
	72	SD WLY
	72, 96	SD SET, BK SET, SD SIL
	96	BR-TL SET, BK SIL, BK WIL
900	96/2, 288, 576/2	SD WIL

**BR-TL: Bright Trilobe**

**SD: Semi Dull**

**SCD : Set Yarn**

**FD: Full Dull**

**BK: Black Dope Dyed**

**SET: Set Yarn**

**SIL: Slightly Intermingle**

**WIL: Heavy Intermingle**